



- NOTES: UNLESS STATED OTHERWISE -
- DIMENSIONS IN MILLIMETRES
  - UNSPECIFIED TOLERANCES TO ISO 2768-C
  - SURFACE TEXTURE TO BS 1134: PART 2
  - UNSPECIFIED MATERIALS-  
STEEL S275 TO BS EN 10025  
BRIGHT STEEL BAR 070M20 TO BS 970: PART 3
  - UNSPECIFIED WELDS 6 mm CONTINUOUS FILLET
  - METAL ARC WELDING TO BS EN 1011-2: PART 2
  - WELDING CONSUMABLES TO BS EN 440 OR BS EN 499
  - VISUAL EXAMINATION TO BS EN 970
  - PROPRIETARY EQUIPMENT TO BE AS SPECIFIED (UNLESS A SUITABLE ALTERNATIVE IS APPROVED)
  - REMOVE ALL BURRS & SHARP EDGES RUST,DIRT,GREASE & WELD SPLATTER BEFORE PAINTING.
  - UNSPECIFIED SURFACE FINISH, PAINT:  
1 COAT ??????  
1 COAT ?????? TO BS4800  
COLOUR ??????  
?????
  - ALL PARTS TO BE MARKED WITH ITEM NUMBER AND DRAWING NUMBER.

NOTE !  
PAINT FINISH TO BE TO CONTRACT SPECIFICATIONS  
READ IN CONJUNCTION WITH DRAWINGS 621481, 621482, 621483 AND 621610

ITEM	QTY	DESCRIPTION	MATERIAL	MASS
<b>Engineering Solutions Limited</b>				
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Title:		GA OF UNDERGUARDING SUPPORT STEELWORK FOR ENGINES FMC - SOUTHAMPTON (Sht 1 of 2)		
Scale:	1:25	Drawn By:	DDC	
		Appr'd By:		
		Date:		
Job No.	02/P/2627	Drg No.	621480.1.B1	